JUKI

High Speed 1-Needle Lockstitch
Industrial Sewing Machine
高速一本針本縫ミシン

DDL-5550

PARTS LIST

http://liyainternational.com/

BE555020PJA
No.0287-02

HOW TO MAKE USE OF THIS PARTS LIST
パーツリストの見方

1. The part numbers of parts shown in the figure indicate the corresponding numbers (Ref. No.) shown by the Index.
図に示された部品の品番は、図にふられているNo(Ref.No)に対応するインデックスによって、その品番がわかります。

2. Explanation of codes
記号の説明

1) Codes on the "Note" column
"注記" 欄の記号

① ☆ ..... means this part is changed from the previous parts list.
前回のパーツリストに対して今回変更された部品を意味します。

② #01 ..... refer to the "Note" explanation at bottom of page.
◇01 ページ下の "注記" の説明を参照して下さい。

2) Codes on the "E.C. (Engineering change)" column
"変更年月" 欄の記号

① A.10/83.... Added from October, 1983
1983年10月より追加された。

② D.10/83 .... Obsoleted from October, 1983
1983年10月より削除された。

③ When previous parts (Obsoleted part) and new parts (Added parts) are not interchangeable with each other:
部品の互換性がない変更の場合

In this case, even obsoleted part (D.) can be ordered with the obsoleted part number, so select the parts with changed dates and place your orders.
この場合は削除(D)された品番でもご注文できますから、変更年月により、いずれかの部品を選択してご注文下さい。

Example (例)

Ref. No.	Note 注記	Part No. 品番	Description	E.C. 変更年月	品名	Amt. Req. 数量
1	☆	B1401-100-000	Needle bar	D.10/83	ハリボー	–
1-1	☆	B1401-100-000-A	Needle bar	A.10/83	ハリボー	1
2	☆	B1105-200-000	Frame cover	D.10/83	B1105-300-000	–
	☆	B1105-300-000	Frame cover	A.10/83	フレームカバー	1

④ In case when previous parts and new part are interchangeable with each other:
部品の互換性がある場合の変更

In this case the new part number is replaced on the " 品名 (Japanese)" column of the previous parts, so please order by the new part number.
この場合は、旧部品の和文品名欄にそれにかわる新しい品番が記入してありますので、新しい品番でご注文下さい。

⑤ C.10/83

1	☆	B1105-500-000	Frame cover	C.10/83	~~B1105-600-000~~	1

Correct No. 正しい品番 — Wrong No. 誤まり品番

Please order by the correct part number.
正しい品番でご注文下さい。

⑥ M.10/83 ..... The amount required is changed from October, 1983
The new amount required is shown in the "Amt. Req". column.
1983年10月より数量が変更になった。この場合数量欄には新しい数量が表示してあります。

3) Codes on the "Amt. Req." column
"数量" 欄の記号

① 2 ..... Indicates amount required is 2.
数量、2個を表わします。

② 2.0 ..... Indicates length in meters. (unit is meter)
長さ、2メートルを表わします。(単位はメートルです)

③ – ..... Indicates parts obsoleted from the parts list.
このパーツリストから削除された部品です。

④ (1)..... Indicates sub parts which construct the assembly part.
Assembly part is shown as "asm." and クミ in Japanese, in the "Description" column.
組部品を構成している子部品を表わします。組部品は品名欄に英文で "asm." 和文でクミと表示してあります。

When Ordering The Spare Parts:

In order to ensure that we deliver the correct parts to you, please clearly state when ordering the corresponding PART NUMBER (ex. B1109-012-A00) and also the PARTS LIST NUMBER (ex. 0010-01, given at the bottom right of the cover) or the MACHINE SERIAL NUMBER, because there are some parts which have been changed.

補用部品注文の際のご注意

このパーツリストに記載されている補用部品をご注文の際は、部品の番号(例えば、B1109-012-A00)でご注文下さい。合わせて、ご覧のパーツリストの管理番号(表紙右下、例えば、No0010-01)又は、機械番号をご連絡頂ければ幸いです。又、改良のため部品の一部が変更になる場合がありますのでご了承下さい。

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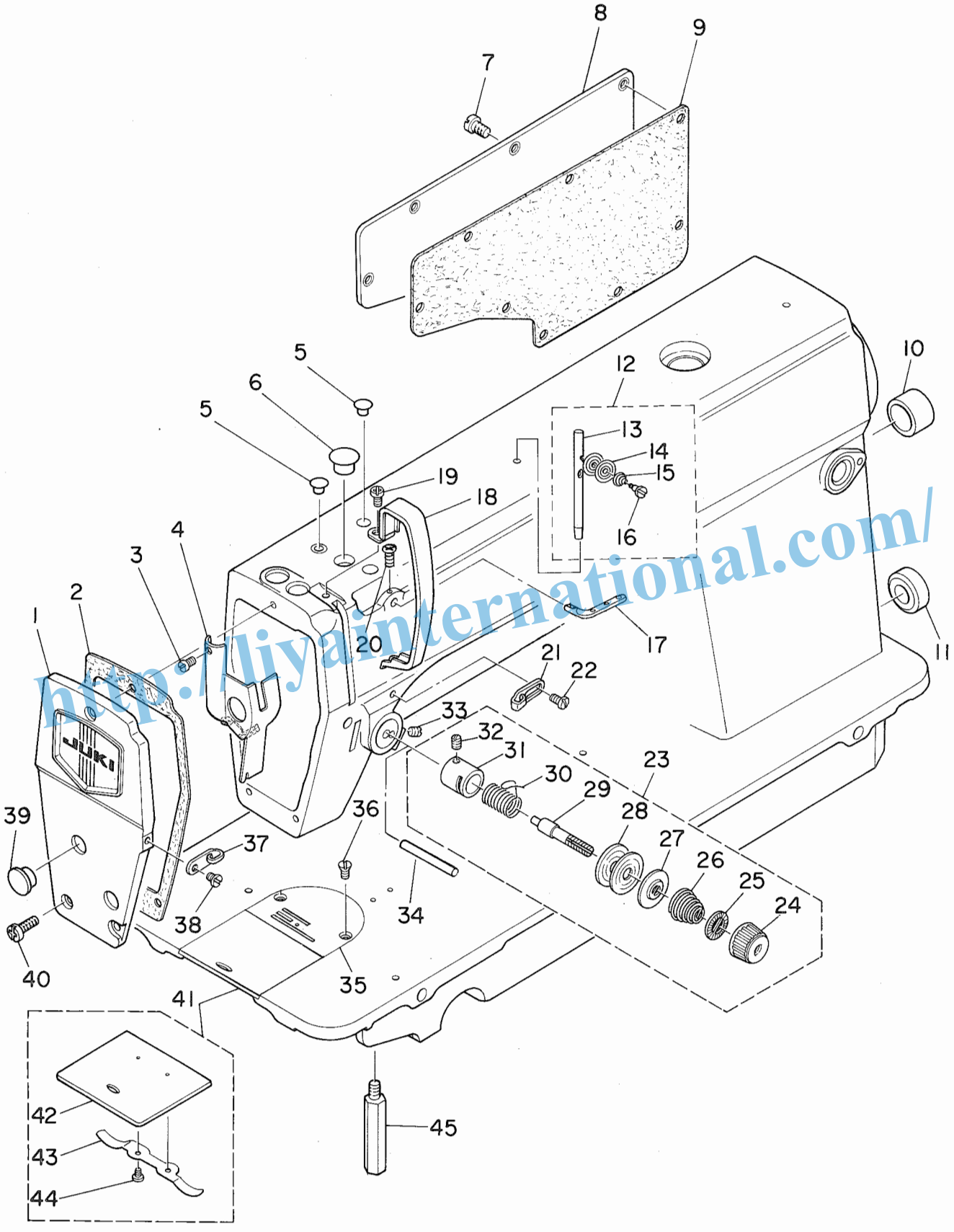
1. MACHINE FRAME & MISCELLANEOUS COVER COMPONENTS

頭部・外装関係



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REF.NO.	NOTE	PART NO.	DESCRIPTION	ヒンメイ	AMT.
1		110-00254	FACE PLATE ASM.	メンイタ クミ	1
2		110-00304	FACE PLATE GASKET	メンイタパッキン	1
3		SS-6080410-SP	SCREW 1/8-44 L=4	ヒラネジ 1/8-44 L=4	1
4		110-00858	ARM OIL SHIELD ASM.	メンブユボウハン クミ	1
5		TA-0850604-R0	RUBBER PLUG	トメセン	2
6		TA-1250705-R0	RUBBER PLUG	トメセン	1
7		SS-4120915-SP	SCREW 12/64-28 L=9	ナベネジ 3/16-28 L=9	8
8		110-00510	SIDE PLATE	マトイタ	1
9		110-00619	GASKET	マトイタ パッキン	1
10		TA-2000502-R0	RUBBER PLUG	トメセン	1
11		TA-2101002-R0	RUBBER PLUG	トメセン	1
12		B1113-155-0A0	NEEDLE THREAD GUIDE PIN ASM.	イトアンナイボー クミ	1
13		B1113-155-000	NEEDLE THREAD GUIDE PIN	イトアンナイボー	(1)
14		B3148-123-000	TENSION DISC	イトアンナイ サラ	(2)
15		B3149-123-A00	TENSION SPRING	イトアンナイ サラ バネ	(1)
16		SD-0380552-SL	HINGE SCREW D=3.8 H=5.5	タンネジ D=3.8 H=5.5	(1)
17		110-18702	THREE-HOLE THREAD EYELET	ミツメイトカケ	1
18		110-00700	THREAD TAKE-UP LEVER COVER	テンビンカバー	1
19		SS-4120615-SP	SCREW 3/16-28 L=6	ナベネジ 3/16-28 L=6	1
20		SS-4120615-SP	SCREW 3/16-28 L=6	ナベネジ 3/16-28 L=6	1
21		110-18504	ARM THREAD GUIDE A	アームイトアンナイ A	1
22		110-01500	SCREW	アーム イトアンナイ A トメネジ	1
23		110-18959	THREAD TENSION ASM.	イトチヨウシ クミ	1
24		110-18900	TENSION NUT	イトチヨウシナツト	(1)
25		B3120-125-000	TENSION DISC STOPPER	イトチヨーシサラ カイテントメ	(1)
26		B3129-012-A00	TENSION SPRING	イトチヨーシバネ A	(1)
27		B3132-552-000	TENSION DISC HOLDER	イトチヨーシ サラオサエ	(1)
28		B3126-012-000	TENSION DISC	イトチヨーシサラ	(2)
29		B3115-552-000	TENSION POST	イトチヨーシ ボー	(1)
30		B3128-012-000	TAKE-UP SPRING	イトトリバネ	(1)
31		B3111-552-B00	TENSION POST SOCKET	イトチヨーシ ボーダイ	(1)
32		SS-8090670-SP	SCREW 9/64-40 L=5.5	トメネジ 9/64-40 L=5.5	(1)
33		SS-8150710-SP	SCREW 15/64-28 L=7	トメネジ 15/64-28 L=7	1
34		B3118-552-E00	THREAD RELEASE PIN	ピン	1
35		B1109-012-A00	THROAT PLATE (A)	ハリイタ A	1
36		SS-2110920-TP	SCREW 11/64-40 L=8.5	マルサラネジ 11/64-40 L=8.5	2
37		110-18603	ARM THREAD GUIDE B	アームイトアンナイ B	1
38		SS-6110610-TP	SCREW 11/64-40 L=6	ヒラネジ 11/64-40 L=6	1
39		TA-1250406-R0	RUBBER PLUG	トメセン D=12.5 L=4	2
40		SS-4120915-SP	SCREW 12/64-28 L=9	ナベネジ 3/16-28 L=9	3
41		110-01658	BED SLIDE ASM.	スベリイタ (クミ)	1
42		B1110-012-000	SLIDE PLATE	スベリイタ	(1)
43		110-01609	BRED SLIDE SPRING	スベリイタ バネ	(1)
44		SS-6060210-SP	SCREW 3/32-56 L= 1.9	ヒラネジ 3/32-56 L=1.9	(2)
45		110-01104	BED SCREW STUD	ベツトシチユウ	4

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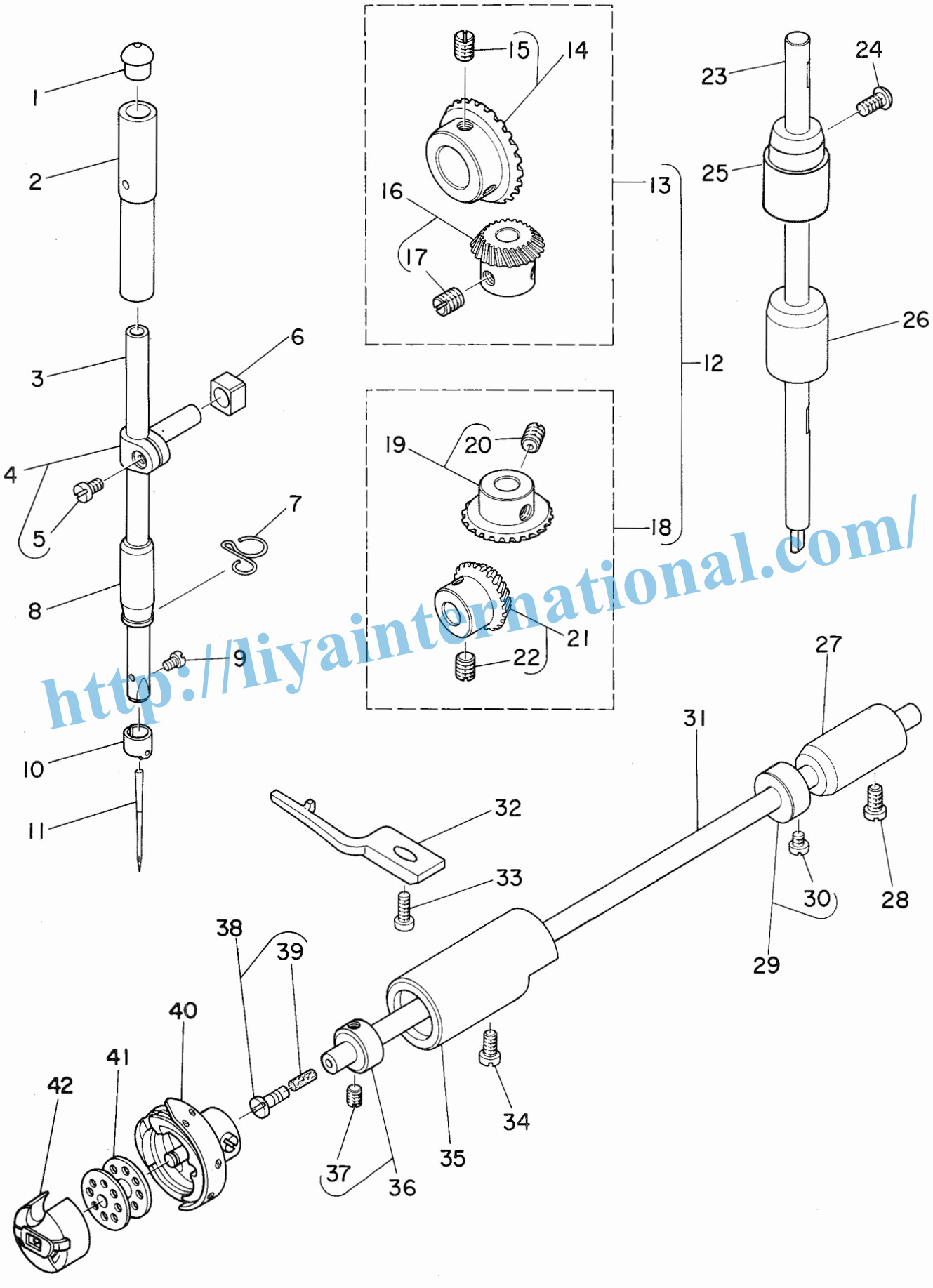
3. NEEDLE BAR & HOOK DRIVING SHAFT COMPONENTS
針棒・下軸関係



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REF.NO.	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1		B1405-012-000	CAP	ｷｬｯﾌﾟ	1
2		B1402-552-000-A	NEEDLE BAR BUSHING, UPPER	ﾊﾘﾎﾞｰ ｳﾜﾒﾀﾙ	1
3		110-05006	NEEDLE BAR	ﾊﾘﾎﾞｳ	1
4		B1411-552-0A0	NEEDLE BAR CONNECTION ASM.	ﾊﾘﾎﾞｰﾀﾞｷ ｸﾐ	1
5		SS-6090670-TP	SCREW 9/64-40 L=6	ﾋﾗﾈｼﾞ 9/64-40 6=6	(1)
6		B1414-555-000	SLIDE BLOCK	ﾊﾘﾎﾞｰﾀﾞｷ ｱﾝﾅｲｺｳ	1
7		110-18801	NEEDLE BAR THREAD GUIDE	ﾊﾘﾎﾞｳｲﾄｱﾝﾅｲ	1
8		B1403-155-000	NEEDLE BAR BUSHING, LOWER	ﾊﾘﾎﾞｰ ｼﾀﾒﾀﾙ	1
9		SS-7080510-TP	SCREW 1/8-44 L=4.5	ﾏﾙﾋﾗﾈｼﾞ 1/8-44 L=4.5	1
10		110-05303	NEEDLE BAR THREAD GUIDE	ﾊﾘﾎﾞｳｲﾄｶｹ	1
11		MDB-100B1400	NEEDLE DBX1 #14	ﾊﾘ DBX1 #14	1
12		B1306-155-0C0	GEAR & PINION ASM.	ｶｻﾊｸﾞﾙﾏ ｼﾞﾖｰｹﾞ ｸﾐ	1
13		B1306-155-0B0	GEAR & PINION ASM., UPPER	ｳﾜｶｻﾊｸﾞﾙﾏ ｸﾐ	(1)
14		B1305-012-0A0	GEAR ASM.	ｳﾜｶｻﾊｸﾞﾙﾏ ﾀﾞｲ ｸﾐ	(1)
15		SS-8660810-TP	SCREW 1/4-40 L=8	ﾄﾒﾈｼﾞ 1/4-40 L=8	(2)
16		B1306-155-0A0	PINION ASM.	ｳﾜｶｻﾊｸﾞﾙﾏ ｼｮｰ ｸﾐ	(1)
17		SS-8660810-TP	SCREW 1/4-40 L=8	ﾄﾒﾈｼﾞ 1/4-40 L=8	(2)
18		B1307-155-0B0	GEAR & PINION ASM., LOWER	ｼﾀｶｻﾊｸﾞﾙﾏ ｸﾐ	(1)
19		B1307-155-0A0	GEAR ASM. LARGE	ｼﾀｶｻﾊｸﾞﾙﾏ ﾀﾞｲ ｸﾐ	(1)
20		SS-8660810-TP	SCREW 1/4-40 L=8	ﾄﾒﾈｼﾞ 1/4-40 L=8	(2)
21		B1308-155-0A0	PINION ASM.	ｶｻﾊｸﾞﾙﾏ ｼｮｰ ｸﾐ	(1)
22		SS-8660810-TP	SCREW 1/4-40 L=8	ﾄﾒﾈｼﾞ 1/4-40 L=8	(2)
23		110-04009	UPRIGHT SHAFT	ﾀﾃｼﾞｸ	1
24		SS-4120915-SP	SCREW 12/64-28 L=9	ﾅﾍﾞﾈｼﾞ 3/16-28 L=9	1
25		110-04108	BUSHING, UPPER	ﾀﾃｼﾞｸｳｴﾒﾀﾙ	1
26		110-04207	UPRIGHT SHAFT BUSHING, LOWER	ﾀﾃｼﾞｸｼﾀﾒﾀﾙ	1
27		110-15203	BUSHING, REAR	ｼﾀｼﾞｸｳｼﾛﾒﾀﾙ	1
28		SS-4120915-SP	SCREW 12/64-28 L=9	ﾅﾍﾞﾈｼﾞ 3/16-28 L=9	1
29		CS-079101A-SH	THRUST COLLAR ASM. D=7.94 W=10	ｽﾗｽﾄｳｹ D=7.94 W=10 ｸﾐ	1
30		SS-6110420-TP	SCREW 11/64-40 L=4.8	ﾋﾗﾈｼﾞ 11/64-40 L=4.8	(2)
31		110-15005	HOOK DRIVING SHAFT	ｼﾀｼﾞｸ	1
32		110-15609	POSITIONING FINGER	ﾅｶｶﾞﾏｵｻｴ	1
33		SS-6111010-SP	SCREW 11/64-40 L=9.5	ﾋﾗﾈｼﾞ 11/64-40 L=9.5	1
34		SS-8150432-TH	SCREW	ﾄﾒﾈｼﾞ	1
35		110-15104	BUSHING ASM., FRONT	ｼﾀｼﾞｸﾏｴﾒﾀﾙ	1
36		CS-079073A-SH	THRUST COLLAR	ｽﾗｽﾄｳｹ ｸﾐ	1
37		SS-8110410-TP	SCREW 11/64-40 L= 3.5	ﾄﾒﾈｼﾞ 11/64-40 L=3.5	(2)
38		B1808-552-0A0	OIL SEAL SCREW ASM.	ｼﾀｼﾞｸ ﾏｴﾄﾒﾈｼﾞ ｸﾐ	1
39		B1810-552-000	OIL WICK	ｼﾀｼﾞｸ ﾏｴ ﾄﾒﾈｼﾞ ﾕｼﾝ	(1)
40		B1830-127-0A0	HOOK ASM.	ｶﾏ ｸﾐ	1
41		B9117-012-000	BOBBIN	ﾎﾞﾋﾞﾝ	1
42		B1837-012-0A0	BOBBIN CASE ASM.	ﾎﾞﾋﾞﾝｹｰｽ ｸﾐ	1

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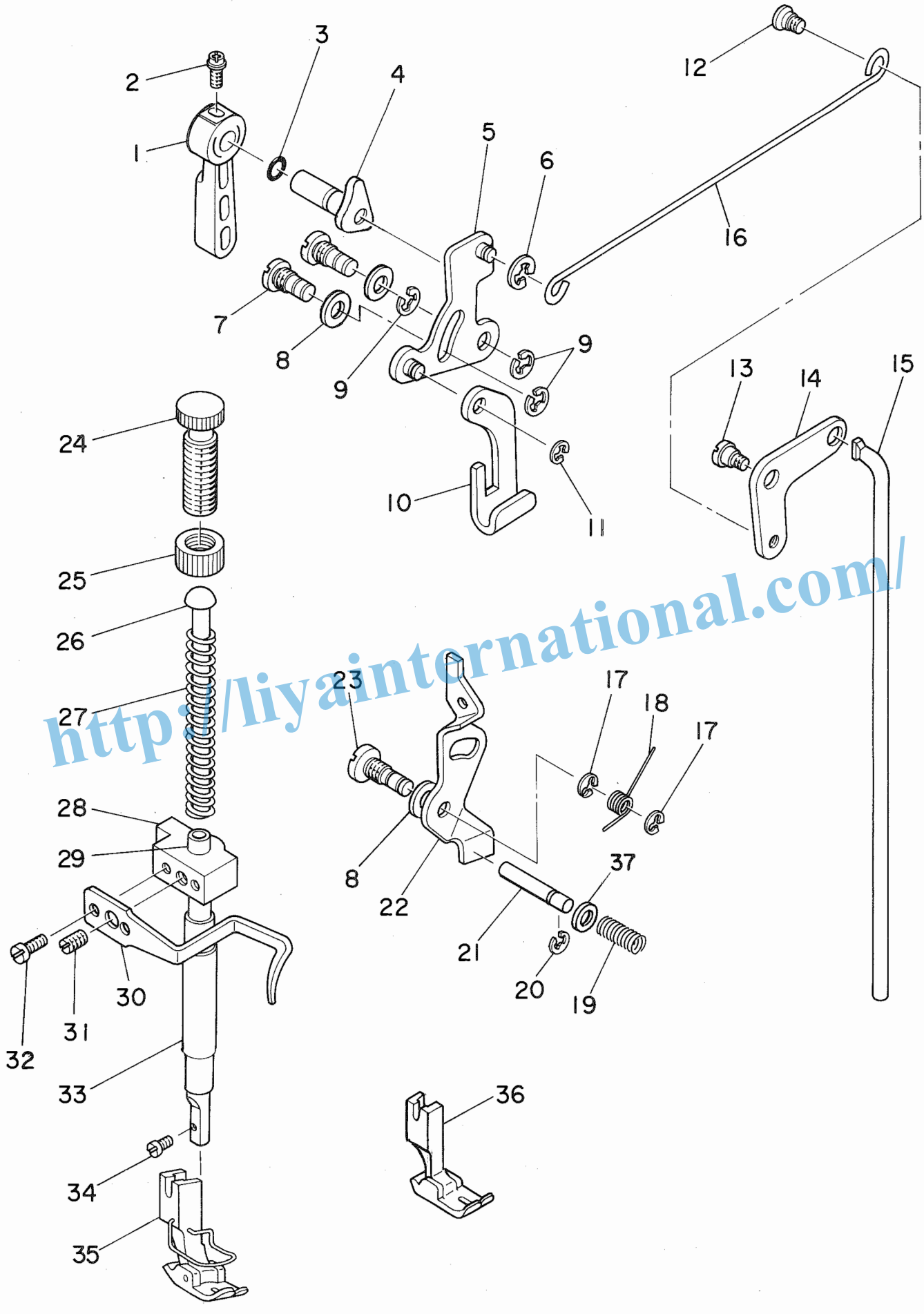
4. HAND LIFTER COMPONENTS
押え上げ関係



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REF.NO.	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1		B1520-552-000-A	HAND LIFTER	ｵｻｴｱｹﾞﾚﾊﾞｰ	1
2		B1521-555-000	SCREW	ｵｻｴｱｹﾞﾚﾊﾞｰ ﾄﾒﾈｼﾞ	1
3		RO-0371801-00	RUBBER RING	Oﾘﾝｸﾞ	1
4		110-06756	HAND LIFTER CAM ASM.	ｵｻｴｱｹﾞｶﾑ ｸﾐ	1
5		110-06350	HAND LIFTER LINK	ﾋｷｱｹﾞﾘﾝｸ ｸﾐ	1
6		RE-0500000-K0	SNAP RING 5	Eｶﾞﾀﾄﾒﾜ 5	1
7		110-06509	LINK SHAFT	ﾋｷｱｹﾞﾘﾝｸｼﾞｸ	2
8		110-06608	GASKET	ﾘﾝｸｼﾞｸﾊﾟｯｷﾝ	3
9		RE-0500000-K0	SNAP RING 5	Eｶﾞﾀﾄﾒﾜ 5	3
10		110-06202	LIFTING LEVER	ﾋｷｱｹﾞｲﾀ	1
11		110-07309	LIFTING LEVER RING	ﾋｷｱｹﾞｲﾀ Eﾘﾝｸﾞ	1
12		110-07101	HINGE SCREW	ﾋｻﾞｱｹﾞ ﾖｺﾎﾞｳﾈｼﾞ	1
13		SD-0720332-SP	HINGE SCREW D= 7.24 H= 3.3	ﾀﾞﾝﾈｼﾞ D=7.24 H=3.3	1
14		110-07002	LIFTING LEVER LINK	ﾋｻﾞｱｹﾞﾘﾝｸ	1
15		110-07200	CONNECTING ROD VERTICAL	ﾋｻﾞｱｹﾞ ﾚﾝｹﾂﾎﾞｳ	1
16		110-06905	LIFTING LEVER CONNECTING ROD	ﾋｻﾞｱｹﾞﾖｺﾎﾞｳ	1
17		RE-0500000-K0	SNAP RING 5	Eｶﾞﾀﾄﾒﾜ 5	2
18		110-18207	TENSION RELEASE RETURN SPRING	ｲﾄﾕﾙﾒｲﾀ ﾓﾄﾞｼﾊﾞﾈ	1
19		110-18405	TENSION RELEASE PIN SPRING	ｲﾄﾕﾙﾒﾋﾟﾝﾊﾞﾈ	1
20		RE-0400000-K0	SNAP RING 4	Eｶﾞﾀﾄﾒﾜ 4	1
21		110-18306	TENSION RELEASE SUPPORTING PIN	ｲﾄﾕﾙﾒﾎｼﾞﾖﾋﾟﾝ	1
22		110-18009	TENSION RELEASE PLATE	ｲﾄﾕﾙﾒｲﾀ	1
23		110-18108	TENSION RELEASE SHAFT	ｲﾄﾕﾙﾒｲﾀｼﾞｸ	1
24		B1509-555-000	PRESSER SPRING REGULATOR	ｵｻｴﾁﾖｳｾﾂﾈｼﾞ	1
25		B1511-555-000	NUT 1/2-28	ｵｻｴﾁﾖｰｾﾂﾈｼﾞ ﾅｯﾄ	1
26		B1510-227-000	PRESSER GUIDE BAR	ｵｻｴ ｱﾝﾅｲﾎﾞｰ	1
27		B1505-227-000-A	PRESSER SPRING	ｵｻｴ ﾁﾖｰｾﾂﾊﾞﾈ	1
28		110-06004	NEEDLE BAR GUIDE BRACKET	ｵｻｴﾎﾞｳﾀﾞｷ	1
29		B1501-127-000	PRESSER BAR	ｵｻｴﾎﾞｰ	1
30		110-06103	PRESSER BAR THREAD GUIDE	ｵｻｴﾎﾞｳﾀﾞｷ ｲﾄｱﾝﾅｲ	1
31		SS-8660810-TP	SCREW 1/4-40 L=8	ﾄﾒﾈｼﾞ 1/4-40 L=8	1
32		SS-7090910-SP	SCREW 9/64-40 L= 8.5	ﾏﾙﾋﾗﾈｼﾞ 9/64-40 L=8.5	2
33		B1502-541-000	PRESSER BAR BUSHING, LOWER	ｵｻｴﾎﾞｰ ｼﾀﾒﾀﾙ	1
34		SS-7091110-SP	SCREW 9/64-40 L=10.5	ﾏﾙﾋﾗﾈｼﾞ 9/64-40 L=10.5	1
35		B1524-012-0B0	PRESSER FOOT ASM.	ｼﾞﾕｳｵｻｴ ｸﾐ	1
36	#01	B1524-012-0A0	PRESSER FOOT ASM.	ｼﾞﾕｳｵｻｴ ｸﾐ	1
37		110-19007	WASHER PLATE	ｲﾄﾕﾙﾒﾋﾟﾝｲﾀ	1

Note(注記) #01.....For Domestic use. 国内用

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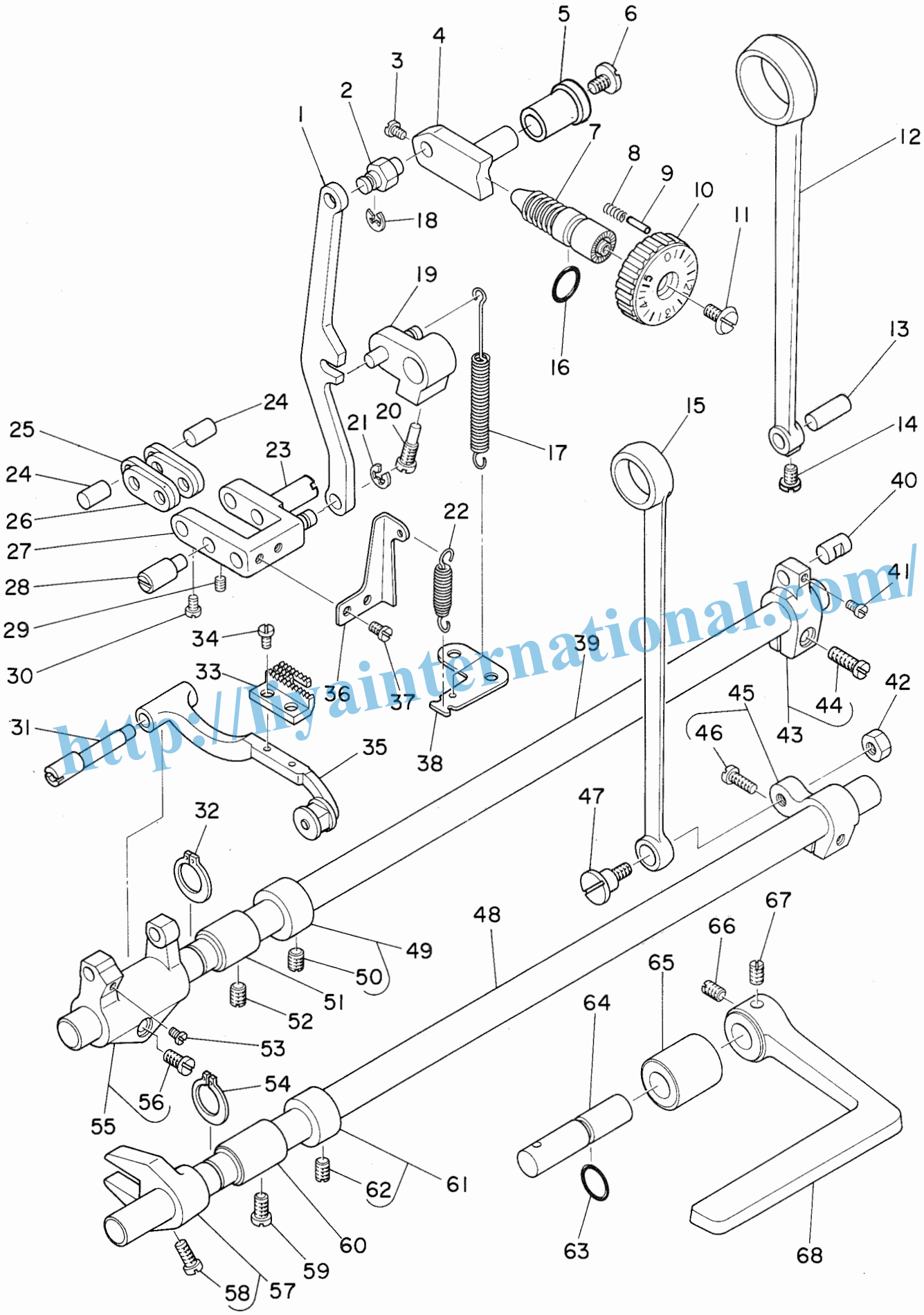
5. FEED MECHANISM COMPONENTS
送り関係



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REF.NO.	NOTE	PART NO.	DESCRIPTION	ヒンメイ	AMT.
1		110-09503	FEED REGULATOR CONNCTING ROD	ｵｸﾘﾁﾖｳｾﾂﾛｯﾄﾞ	1
2		110-09602	FEED REGULATOR PIN	ｵｸﾘﾁﾖｳｾﾂﾀﾞｲ ﾋﾟﾝ	1
3		SS-6090670-TP	SCREW 9/64-40 L=6	ﾋﾗﾈｼﾞ 9/64-40 6=6	2
4		110-09701	FEED REGULATOR	ｵｸﾘﾁﾖｳｾﾂﾀﾞｲ	1
5		110-09800	FEED REGULATOR BUSHING	ｵｸﾘ ﾁﾖｳｾﾂﾀﾞｲ ﾒﾀﾙ	1
6		SS-7120770-SH	SCREW	ﾏﾙﾋﾗﾈｼﾞ	1
7		110-09909	FEED REGULATOR SCREW	ｵｸﾘﾁﾖｳｾﾂﾈｼﾞ	1
8		B1148-555-000	SPRING	ｵｸﾘ ﾁﾖｰｾﾂ ﾋﾟﾝﾊﾞﾈ	1
9		110-52701	PIN	ｵｸﾘ ﾁﾖｳｾﾂ ﾋﾟﾝ	1
10		110-10006	FEED DIAL	ｵｸﾘﾀﾞｲﾔﾙ	1
11		SS-6120930-TP	SCREW 3/16-28 L=9.0	ﾋﾗﾈｼﾞ 3/16-28 L=9	1
12		110-08208	ROCKER SHAFT CONNECTING ROD	ｽｲﾍｲｵｸﾘﾛｯﾄﾞ	1
13		110-09206	WALKING FOOT PIN C	ｽｲﾍｲｵｸﾘﾋﾟﾝ C	1
14		SS-6090620-SP	SCREW 9/64-40 L=6	ﾋﾗﾈｼﾞ 9/64-40 L=6	1
15		110-14008	CONNECTING ROD	ｼﾞﾖｳｹﾞ ｵｸﾘﾛｯﾄﾞ	1
16		RO-0922702-00	RUBBER RING	Oﾘﾝｸﾞ	1
17		110-10303	FEED REVERSE SPRING	ｵｸﾘﾚﾊﾞｰﾊﾞﾈ	1
18		RE-0500000-K0	SNAP RING 5	Eｶﾞﾀﾄﾒﾜ 5	1
19		110-10154	FEED REVERSE ARM ASM.	ｵｸﾘﾚﾊﾞｰｳﾃﾞ ｸﾐ	1
20		110-10402	FEED REVERSE ARM SCREW	ｵｸﾘﾚﾊﾞｰｳﾃﾞ ﾄﾒﾈｼﾞ	1
21		RE-0500000-K0	SNAP RING 5	Eｶﾞﾀﾄﾒﾜ 5	1
22		110-09404	ADGUSTING LINK SPRING	ﾁﾖｳｾﾂﾘﾝｸ ﾊﾞﾈ	1
23		110-08901	ADGUSTING LINK FULCRUM SHAFT B	ﾁﾖｳｾﾂﾘﾝｸｼﾃﾝｼﾞｸ B	1
24		110-09008	WALKING FOOT PIN A	ｽｲﾍｲｵｸﾘﾋﾟﾝ A	2
25		110-08703	WALKING FOOT LINK	ﾚﾝｹﾂﾘﾝｸ B	2
26		110-08604	CONNECTING LINK A	ﾚﾝｹﾂﾘﾝｸ A	2
27		110-08455	WALKING FOOT ADJUSTING LINK	ｵｸﾘﾁﾖｳｾﾂﾘﾝｸ ｸﾐ	1
28		110-08802	ADGUSTING LINK FULCRUM SHAFT A	ﾁﾖｳｾﾂﾘﾝｸｼﾃﾝｼﾞｸ A	1
29		SS-8150710-SP	SCREW 15/64-28 L=7	ﾄﾒﾈｼﾞ 15/64-28 L=7	2
30		SS-6090620-SP	SCREW 9/64-40 L=6	ﾋﾗﾈｼﾞ 9/64-40 L=6	2
31		110-11103	FEED BAR SHAFT	ｵｸﾘﾀﾞｲｼﾞｸ	1
32		RC-1381001-KP	RETAINING RING	Cｶﾞﾀﾄﾒﾜ	1
33		B1613-012-A00	FEED DOG A	ｵｸﾘﾊﾞ A	1
34		SS-4080620-TP	SCREW 1/8-44 L=6	ﾅﾍﾞﾈｼﾞ 1/8-44 L=6	2
35		110-11251	FEED BAR ASM.	ｵｸﾘﾀﾞｲ ｸﾐ	1
36		110-09305	ADGUSTING LINK SPRING GUIDE	ﾁﾖｳｾﾂﾘﾝｸ ﾊﾞﾈｶｹ	1
37		SS-7110510-SP	SCREW 11/64-40 L=5	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L= 5	2
38		110-11301	FEED SPRING HOOK	ｵｸﾘﾊﾞﾈｶｹ	1
39		110-10808	FEED ROCKER SHAFT	ｽｲﾍｲｵｸﾘｼﾞｸ	1
40		110-09107	WALKING FOOT PIN B	ｽｲﾍｲｵｸﾘﾋﾟﾝ B	1
41		SS-6090620-SP	SCREW 9/64-40 L=6	ﾋﾗﾈｼﾞ 9/64-40 L=6	1
42		NS-6680410-SP	NUT 9/32-28	ﾛｯｶｸﾅｯﾄ 9/32-28	1
43		110-08356	FEED ROCKER SHAFT CRANK ASM.	ｽｲﾍｲｵｸﾘｳﾃﾞ ｸﾐ	1
44		SS-7121410-SP	SCREW 3/16-28 L=14	ﾏﾙﾋﾗﾈｼﾞ 3/16-28 L=14	(1)
45		110-14156	REAR CRANK ASM.	ｼﾞﾖｳｹﾞｵｸﾘｳﾃﾞ ｸﾐ	1
46		SS-6121210-SP	SCREW 3/16-28 L=12	ﾋﾗﾈｼﾞ 3/16-28 L=9	(1)
47		SD-1000801-SH	HINGE SCREW	ﾀﾞﾝﾈｼﾞ	1
48		110-14206	FEED DRIVING SHAFT	ｼﾞﾖｳｹﾞ ｵｸﾘｼﾞｸ	1
49		CS-147121A-SH	THRUST COLLAR ASM. D=14.72 W=12	ｽﾗｽﾄｳｹ D=14.72 W=12 ｸﾐ	1
50		SS-8660610-TP	SCREW 1/4-40 L=6	ﾄﾒﾈｼﾞ 1/4-40 L=6	(2)
51		110-10907	FEED ROCKER SHAFT BUSHING	ｵｸﾘｼﾞｸﾒﾀﾙ	1
52		SS-8150432-TH	SCREW	ﾄﾒﾈｼﾞ	1
53		SS-7110740-TP	SCREW 11/64-40 L=7	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=7	1
54		RC-1381001-KP	RETAINING RING	Cｶﾞﾀﾄﾒﾜ	1
55		110-11053	FEED ROCKER ASM.	ｵｸﾘﾀﾞｲｳﾃﾞ ｸﾐ	1
56		SS-7121410-SP	SCREW 3/16-28 L=14	ﾏﾙﾋﾗﾈｼﾞ 3/16-28 L=14	(1)
57		110-14354	DRIVING SHAFT CRANK ASM.,FRONT	ｼﾞﾖｳｹﾞｵｸﾘ ﾌﾀﾏﾀ ｸﾐ	1
58		SS-7111120-SP	SCREW 11/64-40 L=10.5	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=10.5	(1)
59		SS-4120915-SP	SCREW 12/64-28 L=9	ﾅﾍﾞﾈｼﾞ 3/16-28 L=9	1
60		110-10907	FEED ROCKER SHAFT BUSHING	ｵｸﾘｼﾞｸﾒﾀﾙ	1
61		CS-147121A-SH	THRUST COLLAR ASM. D=14.72 W=12	ｽﾗｽﾄｳｹ D=14.72 W=12 ｸﾐ	1
62		SS-8660610-TP	SCREW 1/4-40 L=6	ﾄﾒﾈｼﾞ 1/4-40 L=6	(2)
63		RO-0781901-00	RUBBER RING	Oﾘﾝｸﾞ	1
64		110-10501	FEED REVERSE SHAFT	ｵｸﾘﾚﾊﾞｰｼﾞｸ	1
65		110-10709	FEED LEVER METAL	ｵｸﾘﾚﾊﾞｰｼﾞｸ ﾒﾀﾙ	1
66		SS-8660810-TP	SCREW 1/4-40 L=8	ﾄﾒﾈｼﾞ 1/4-40 L=8	1
67		SS-8661040-TP	SCREW 1/4-40 L=10	ﾄﾒﾈｼﾞ 1/4-40 L=10	1
68		110-10600	REVERSE FEED CONTROL LEVER	ｵｸﾘﾚﾊﾞｰ	1

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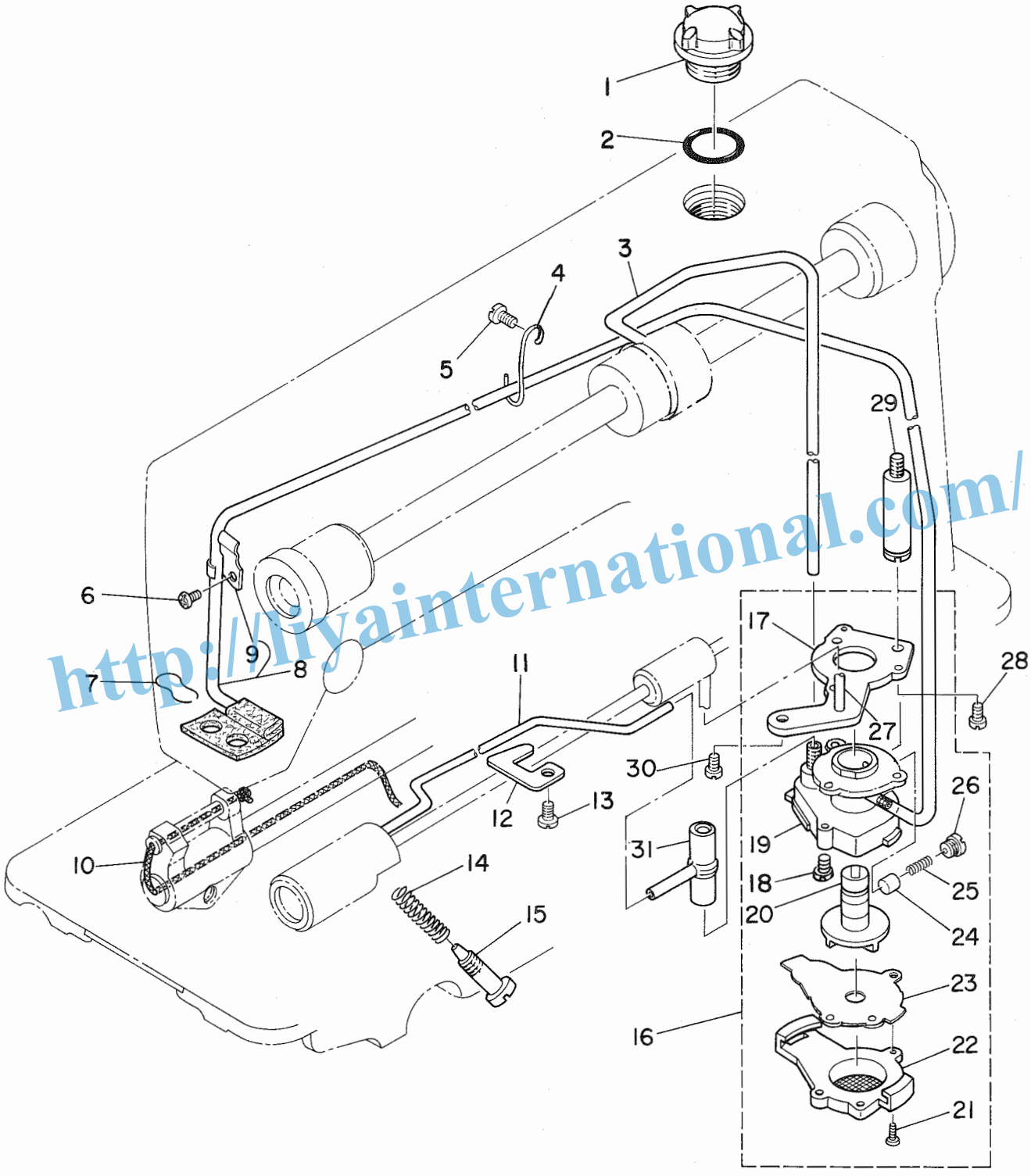
6. OIL LUBRICATION COMPONENTS
給油関係



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REF.NO.	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1		B3530-555-000	OIL SIGHT WINDOW	ｱﾌﾞﾗﾏﾄﾞ	1
2		RO-1952401-00	RUBBER RING	Oﾘﾝｸﾞ	1
3		110-21201	MAIN SHAFT OIL TUBE	ｳﾜｼﾞｸｷﾕｳﾕ ﾊﾟｲﾌﾟ	1
4		110-21607	TUBE HOLDER (UPPER)	ﾊﾟｲﾌﾟｵｻｴ (ｳｴ)	1
5		SS-4120615-SP	SCREW 3/16-28 L=6	ﾅﾍﾞﾈｼﾞ 3/16-28 L=6	1
6		SS-4120615-SP	SCREW 3/16-28 L=6	ﾅﾍﾞﾈｼﾞ 3/16-28 L=6	1
7		B3529-226-000	OIL FELT PRESSER	ｶﾝﾘﾕｰ ﾌｴﾙﾄｵｻｴ	1
8		110-21151	OIL RETURN TUBE ASM.	ｶﾝﾘﾕｳﾊﾟｲﾌﾟ ｸﾐ	1
9		110-21805	OIL RETURN TUBE HOLDER	ｶﾝﾘﾕｳ ﾊﾟｲﾌﾟｵｻｴ	(1)
10		CQ-2520000-00	OIL WICK	ﾕｼﾝ	0.3
11		110-21300	OIL TUBE	ｶﾏｷﾕｳﾕﾊﾟｲﾌﾟ	1
12		110-21706	TUBE HOLDER (LOWER)	ﾊﾟｲﾌﾟｵｻｴ (ｼﾀ)	1
13		SS-4150915-SP	SCREW 15/64-28 L=9	ﾅﾍﾞﾈｼﾞ 15/64-28 L=9	1
14		B2616-372-000	SPRING	ﾊﾞﾈ	1
15		B3514-412-000	OIL ADJUSTING SCREW	ｼﾀｼﾞｸﾏｴﾒﾀﾙ ﾕﾘﾖｰﾁﾖｰｾﾂﾈｼﾞ	1
16		110-20054	LUBRICATING OIL PUMP ASM.	ﾎﾟﾝﾌﾟﾀｲ ｸﾐ	1
17		110-20302	OIL PUMP INSTALLING BASE	ﾎﾟﾝﾌﾟﾀｲ ﾄﾘﾂｹｲﾀ	(1)
18		SL-4030851-SF	SCREW	ﾅﾍﾞﾈｼﾞ ｾﾑｽ	(3)
19		110-20005	OIL PUMP	ﾎﾟﾝﾌﾟﾀｲ	(1)
20		110-20708	OIL PUMP IMPELLER	ｲﾝﾍﾟﾗｰ	(1)
21		SE-4301041-SR	SCREW	ﾀｯﾌﾟﾀｲﾄﾈｼﾞ	(3)
22		110-20203	LUBRICATING OIL PUMP COVER	ﾎﾟﾝﾌﾟﾀｲﾌﾀ	(1)
23		110-20807	OIL PUMP IMPELLER COVER	ﾎﾟﾝﾌﾟﾀｲｳｹｲﾀ	(1)
24		110-20401	PLUNGER	ﾌﾟﾗﾝｼﾞﾔ	(1)
25		110-20609	PLUNGER SPRING	ﾌﾟﾗﾝｼﾞﾔ ﾊﾞﾈ	(1)
26		110-20500	PLUNGER SCREW	ﾌﾟﾗﾝｼﾞﾔ ﾈｼﾞ	(1)
27		110-20906	HOOK DRIVING SHAFT OIL TUBE	ｼﾀｼﾞｸｷﾕｳﾕ ﾊﾟｲﾌﾟ	(1)
28		SS-6111010-SP	SCREW 11/64-40 L= 9.5	ﾋﾗﾈｼﾞ 11/64-40 L=9.5	1
29		110-21003	OIL PUMP SUPPORT	ﾎﾟﾝﾌﾟﾀｲｼﾁﾕｳ	1
30		SS-4150915-SP	SCREW 15/64-28 L=9	ﾅﾍﾞﾈｼﾞ 15/64-28 L=9	1
31		110-21409	RUBBER JOINT	ｷﾕｳﾕﾊﾟｲﾌﾟ ﾂｷﾞﾃ	1

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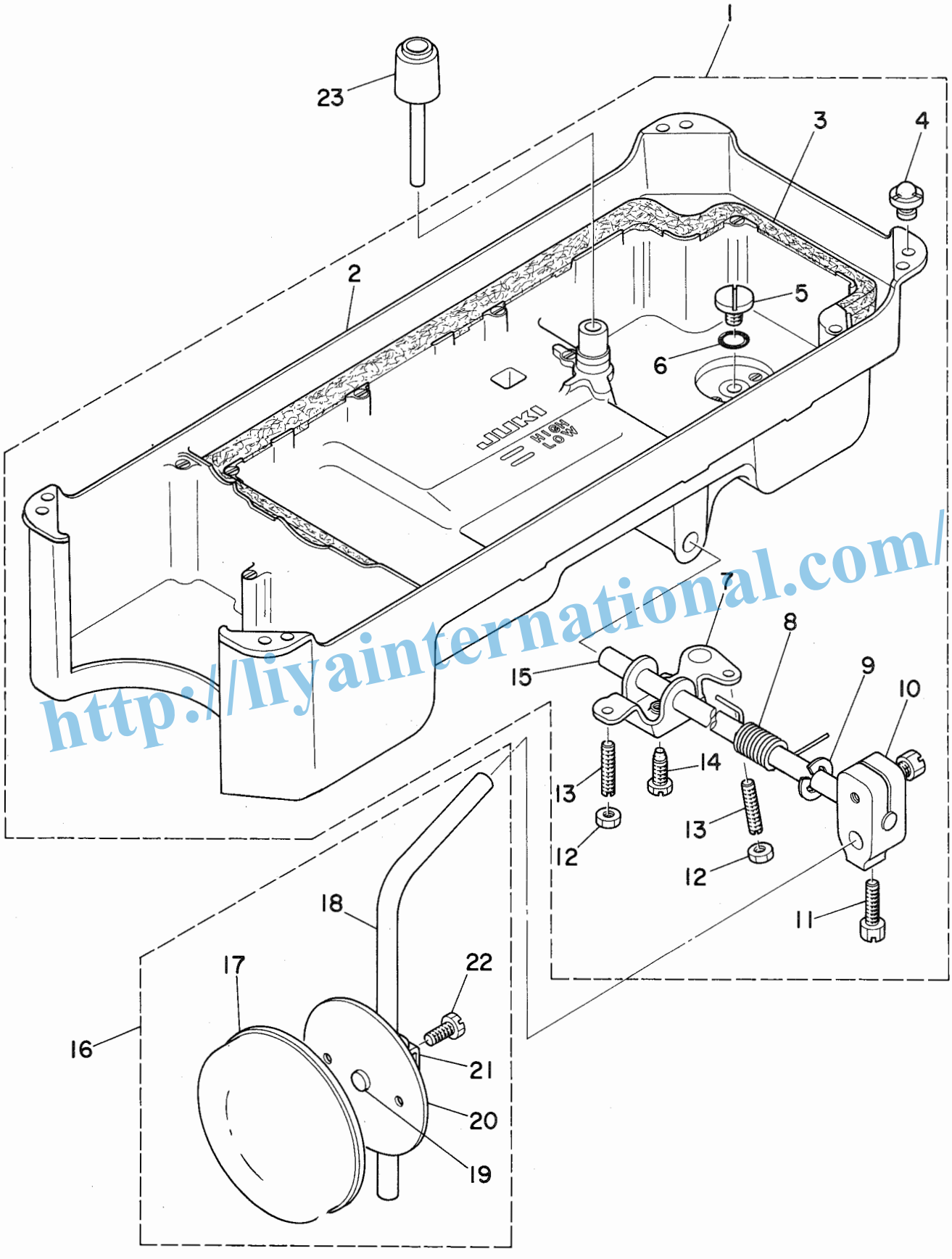
7. OIL RESERVOIR COMPONENTS

油溜関係



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REF.NO.	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1		110-23058	OIL RESERVOIR ASM.	ｱﾌﾞﾗﾀﾝｸ ｸﾐ	1
2		110-23009	OIL RESERVOIR	ｱﾌﾞﾗﾀﾝｸ	(1)
3		110-23108	GASKET	ｱﾌﾞﾗﾄﾒ ﾊﾟｯｷﾝ	(1)
4		110-23207	RUBBER CUSHION	ﾄｳﾌﾞｻｻｴｺﾞﾑ	(4)
5		SS-6700710-SH	SCREW	ﾋﾗﾈｼﾞ	(1)
6		RO-0982401-00	RUBBER RING	Oﾘﾝｸﾞ	(1)
7		110-24007	CONNECTING ROD, VERTICAL	ﾋｻﾞｱｹﾞ ｶｲﾃﾝｳﾃﾞ	(1)
8		110-24106	SPRING	ﾋｻﾞｱｹﾞ ｶｲﾃﾝﾊﾞﾈ	(1)
9		RE-1000000-K0	SNAP RING 10.0	Eｶﾞﾀﾄﾒﾜ	(1)
10		110-24502	KNEE PRESS LOD BEARING BRACKET	ﾋｻﾞｱﾃﾀﾃｼﾞｸﾄﾘﾂｹｳﾃﾞ	(1)
11		SS-9182010-SN	SCREW 9/32-20 L=20	ﾛｯｶｸﾎﾞﾙﾄ 9/32-20 L=20	(2)
12		NS-6150430-SR	NUT 15/64-28	ﾛｯｶｸﾅｯﾄ 15/64-28	(2)
13		SS-8153010-SR	SCREW 15/64-28 L=30	ﾄﾒﾈｼﾞ 15/64-28 L=30	(2)
14		SS-9151610-SR	SCREW 15/64-28 L=16	ﾛｯｶｸﾎﾞﾙﾄ 15/64-28	(1)
15		110-24205	KNEE PRESS ROD	ﾋｻﾞｱﾃﾖｺｼﾞｸ	(1)
16		110-23751	KNEE PRESS PLATE ASM.	ﾋｻﾞｱﾃｲﾀ ｸﾐ	1
17		B3431-552-000-A	KNEE PRESS PLATE COVER	ﾋｻﾞｱﾃｲﾀ ｶﾊﾞｰ	(1)
18		B3419-122-000	KNEE LIFTER PLATE ROD	ﾋｻﾞｱﾃ ﾀﾃｼﾞｸ	(1)
19		110-24403	RUBBER	ﾋｻﾞｱﾃ ｺﾞﾑ	(1)
20		110-23702	KNEE PRESS PLATE	ﾋｻﾞｱﾃｲﾀ	(1)
21		110-23801	KNEE PRESS PLATE HOLDER	ﾋｻﾞｱﾃｲﾀｻｻｴ	(1)
22		SS-9151540-SR	SCREW 15/64-28 L=15	ﾛｯｶｸﾎﾞﾙﾄ 15/64-28 L=15	(1)
23		110-24304	KNEE PRESS LIFTER ROD	ﾋｻﾞｱｹﾞｵｼﾎﾞｳ	1

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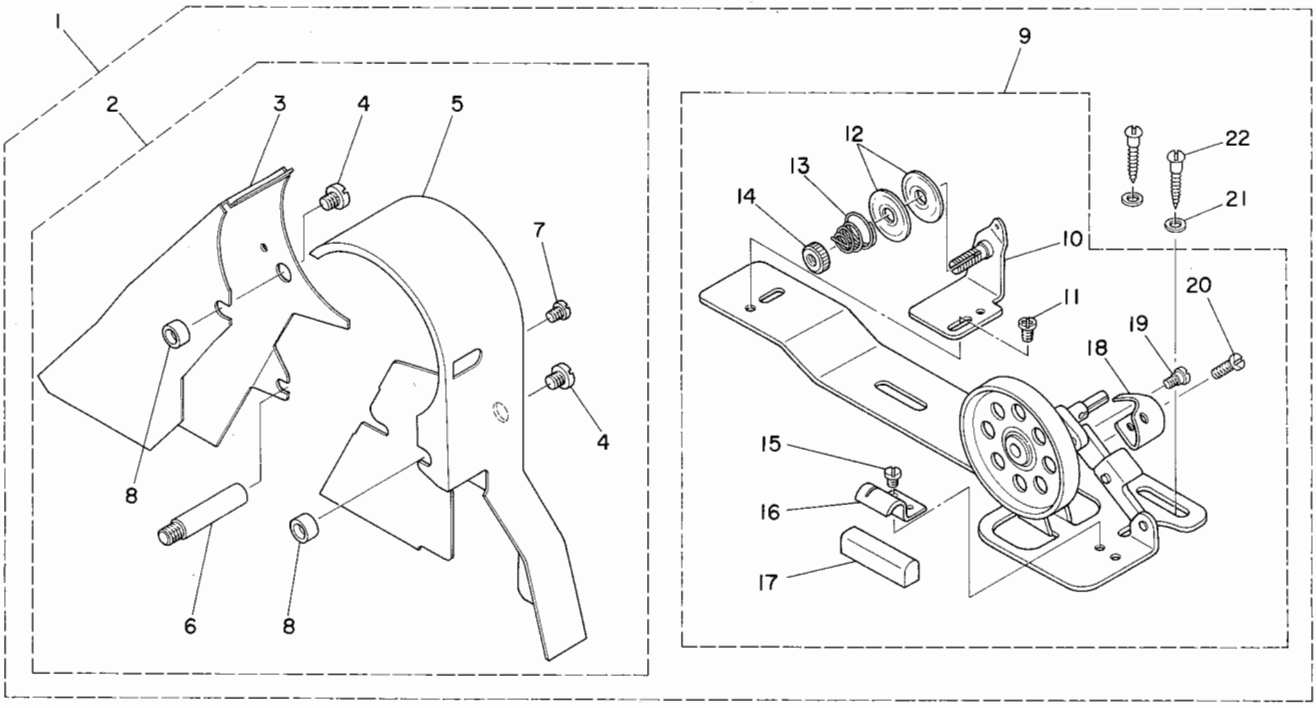
8. BELT COVER & BOBBIN WINDER COMPONENTS
ベルトカバー・糸巻関係



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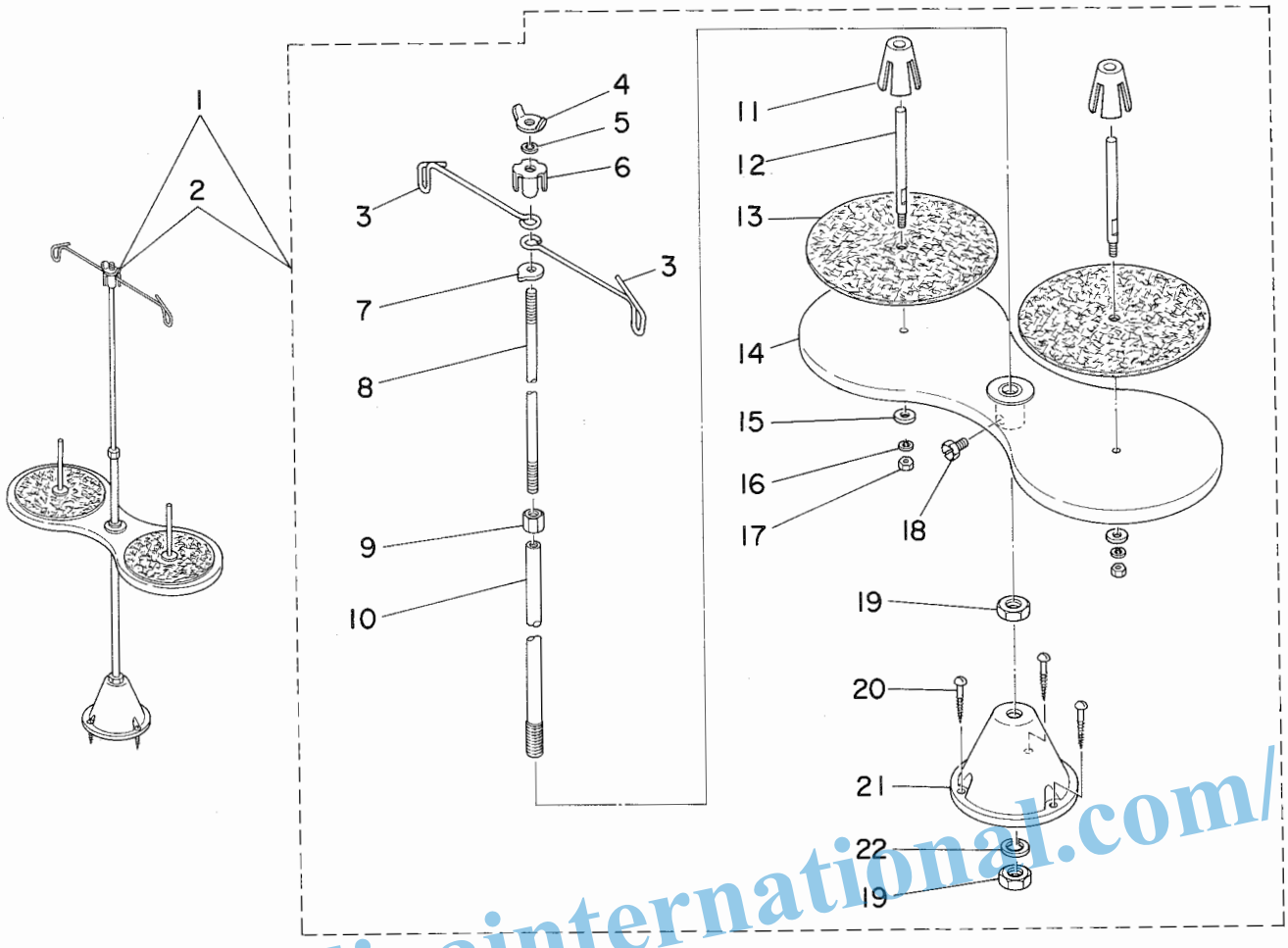
REF.NO.	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1		110-23363	BELT COVER ASM.	ﾍﾞﾙﾄｶﾊﾞｰ ｸﾐ	1
2		110-23355	BELT COVER ASM.	ﾍﾞﾙﾄｶﾊﾞｰ ｸﾐ	(1)
3		110-23306	BELT COVER A	ﾍﾞﾙﾄｶﾊﾞｰ A	(1)
4		SS-7701010-SP	SCREW 5/16-24 L=10	ﾏﾙﾋﾗﾈｼﾞ 5/16-24 L=10	(2)
5		110-23405	BELT COVER B	ﾍﾞﾙﾄｶﾊﾞｰ B	(1)
6		110-23504	BELT COVER SUPPORT	ﾍﾞﾙﾄｶﾊﾞｰ ｼﾁｭｳ	(1)
7		SS-7120640-SP	SCREW 3/16-28 L=6	ﾏﾙﾋﾗﾈｼﾞ 3/16-28 L=6	(1)
8		110-23603	BELT COVER COLLAR	ﾍﾞﾙﾄｶﾊﾞｰ ｶﾗｰ	(2)
9		D3201-555-DA0	BOBBIN WINDER ASM.	ｲﾄﾏｷｿｰﾁ ｸﾐ	(1)
10		D3213-555-DA0	THREAD TENSION BRACKET ASM.	ｲﾄﾏｷ ｲﾄﾁｮｰｼﾎﾞｰﾀﾞｲ ｸﾐ	(1)
11		SS-4110515-SP	SCREW 11/64-40 L=5	ﾅﾍﾞﾈｼﾞ 11/64-40 L=5	(1)
12		B3126-012-000	TENSION DISC	ｲﾄﾁｮｰｼｻﾗ	(2)
13		B3129-012-B00	TENSION SPRING B	ｲﾄﾁｮｰｼ ﾊﾞﾈ B	(1)
14		B3125-012-000	THREAD TENSION STUD NUT	ｲﾄﾁｮｰｼ ﾅｯﾄ	(1)
15		SS-7110350-SP	SCREW 11/64-40 L=3	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L= 3.5	(1)
16		B3212-555-000	PRESSER PLATE	ｾｲﾄﾞｰ ｺﾞﾑ ｵｻｴｲﾀ	(1)
17		B3211-555-000	RUBBER BRAKE	ｾｲﾄﾞｰ ｺﾞﾑ	(1)
18		B3209-555-000	POSITIONING FINGER	ﾎﾞﾋﾞﾝ ｵｻｴ	(1)
19		SD-0490261-SP	HINGE SCREW D=4.9 H=2.6	ﾀﾞﾝﾈｼﾞ D=4.9 H=2.6	(1)
20		SS-7081310-SP	SCREW 1/8-44 L=12.5	ﾏﾙﾋﾗﾈｼﾞ 1/8-44 L=12.5	(1)
21		WP-0501016-SD	WASHER 5X10.5X1	ﾋﾗｻﾞｶﾞﾈ 5X10.5X1	(2)
22		SK-3482500-SC	WOOD SCREW D=4.8 L=25	ﾏﾙﾓｸﾈｼﾞ D=4.8 L=25	(2)

9. THREAD STAND COMPONENTS
糸立装置関係



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REF.NO.	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1	#01	111-81054	THREAD STAND ASM.	ｲﾄﾀﾃ ｿｳﾁ A	1
2	#02	111-81062	THREAD STAND ASM.	ｲﾄﾀﾃ ｿｳﾁ B	1
3		B3307-012-000	THREAD GUIDE	ｲﾄﾀﾃ ｲﾄｱﾝﾅｲ	(2)
4		B3310-012-000	POSITION CUP SET SCREW	ｲﾄﾀﾃ ｲﾄｱﾝﾅｲ ｼﾒﾈｼﾞ	(1)
5		WS-0641560-KR	SPRING WASHER 6.4X11.9X1.5	ﾊﾞﾈｻﾞｶﾞﾈ 6.4X11.9X1.5	(1)
6		B3309-012-000	POSITION CUP	ｲﾄﾀﾃ ｲﾄｱﾝﾅｲ ﾏﾜﾘﾄﾞﾒ	(1)
7		B3308-012-000	ROD WASHER	ｲﾄﾀﾃ ｲﾄｱﾝﾅｲｳｹ	(1)
8		B3306-012-000	SPOOL ROD	ｲﾄﾀﾃ ｳｴｶﾝ	(1)
9		NM-6061061-SE	NUT M6	ﾛｯｶｸﾅｯﾄ M6 10X11.5X10	(1)
10		B3302-012-000	SPOOL REST ROD	ｲﾄﾀﾃ ｼﾀｶﾝ	(1)
11	#02	111-81906	SPOOL RETAINER	ｲﾄﾏｷ ﾌﾚﾄﾞﾒ	(2)
12		B3320-704-L00-A	SPOOL PIN	ｲﾄﾏｷｳｹﾎﾞｳ	(2)
13		B3311-012-000	SPOOL REST CUSHION	ｲﾄﾏｷｳｹｻﾞ	(2)
14		111-81153	SPOOL REST ASM.	ｲﾄﾏｷｳｹ ｸﾐ	(1)
15		WP-0560860-SE	WASHER 5.6X12X0.8	ﾋﾗｻﾞｶﾞﾈ 5.6X12X0.8	(2)
16		WS-0531060-KR	SPRING WASHER 5.3X8.3X1	ﾊﾞﾈｻﾞｶﾞﾈ 5.3X8.3X1	(2)
17		NS-6123881-SE	NUT 3/16-28	ﾛｯｶｸﾅｯﾄ 3/16-28	(2)
18		SM-9061080-SE	SCREW M6 L=10	ﾛｯｶｸﾎﾞﾙﾄ M6 L=10	(1)
19		NM-6100663-SE	NUT M10	ﾛｯｶｸﾅｯﾄ M10 3ｼｭ	(2)
20		SK-3452000-SE	WOOD SCREW D=4.5 L=20	ﾏﾙﾓｸﾈｼﾞ D=4.5 L=20	(3)
21		111-81005	THREAD STAND	ｲﾄﾀﾃﾀﾞｲ	(1)
22		WS-1002560-KR	SPRING WASHER 10X18X2.5	ﾊﾞﾈｻﾞｶﾞﾈ 10X18X2.5	(1)

Note(注記) #01.....For export 輸出用
#02.....For Domestic use. 国内用

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