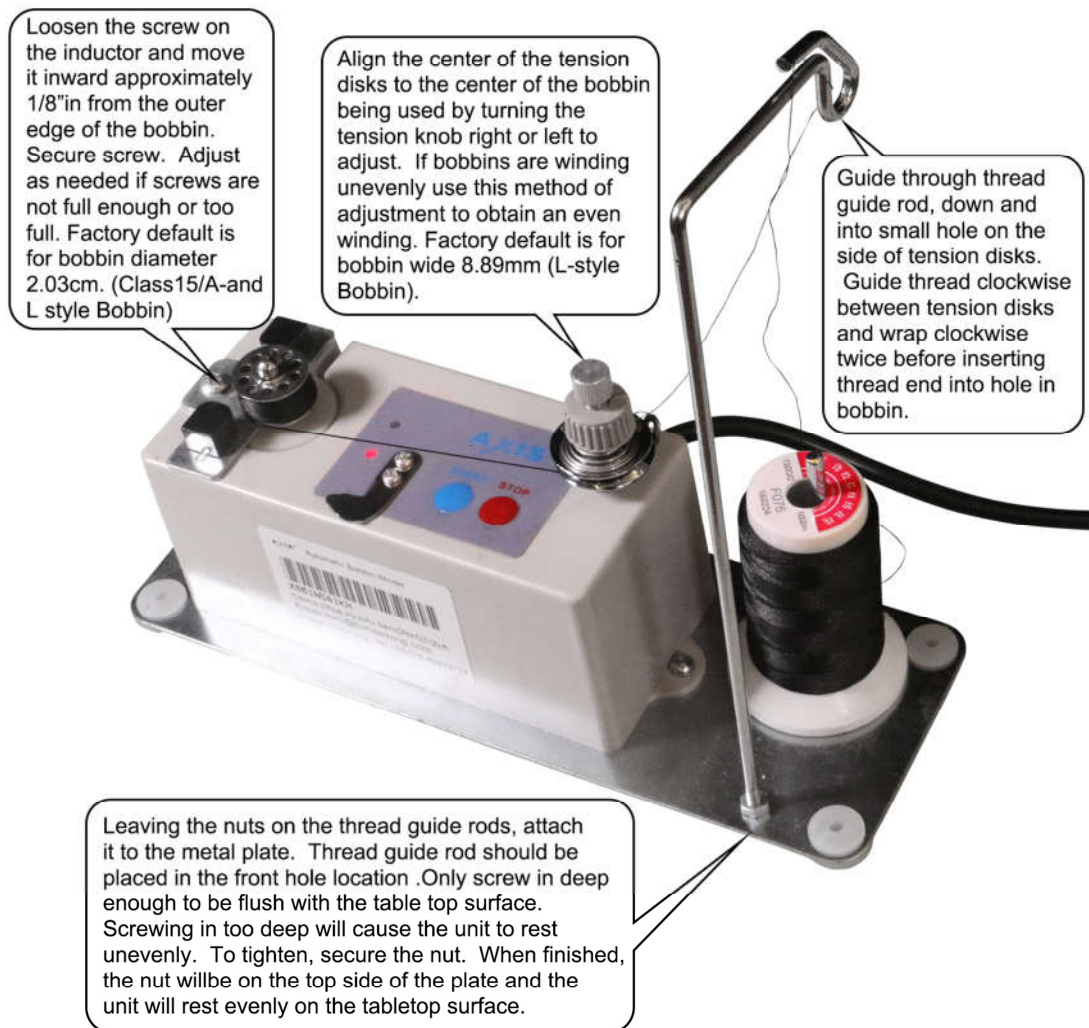


# **Axis Automatic Bobbin Winder Assembly and Usage Guide**

Work for Bobbin Maximum Diameter 24.9mm= 9.8Inch  
, Bobbin Hole Diameter 1/4 inch=6.35mm, Bobbin Wide 11.7mm

If you faced operation problem, please describe your situation according the manual book technical terms

## **Let Us Assist You!**

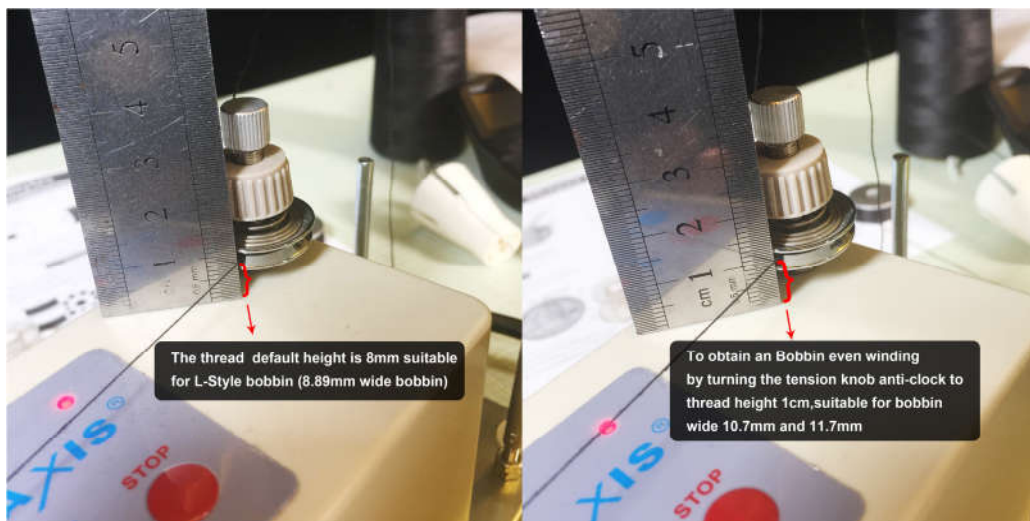


## Assembly and Adjustment

Step 1: Leaving the nuts on the thread guide rods, attach it to the metal plate. Thread guide rod should be placed in the front hole location. Only screw in deep enough to be flush with the table top surface. Screwing in too deep will cause the unit to rest unevenly. To tighten, secure the nut. When finished, the nut will be on the top side of the plate and the unit will rest evenly on the tabletop surface.

Step 2: Place a bobbin on the winder. Loosen the screw on the inductor and move it inward approximately 1/8" in from the outer edge of the bobbin. Secure screw. Adjust as needed if screws are not full enough or too full. **Factory default is for bobbin diameter 2.03cm. (Class15/A-and L style Bobbin)**

Step 3: Align the center of the tension disks to the center of the bobbin being used by turning the tension knob right or left to adjust. If bobbins are winding unevenly use this method of adjustment to obtain an even winding. **Factory default is for bobbin wide 8.89mm (L-style Bobbin).** It can be even winding for bobbin wide 11.7 and 10.7mm by turning the tension knob anti-clock about 7 circles.



## Usage

Step 1: Place spool to be used on thread spool pin.

Step 2: Guide thread through thread guide rod, down and into small hole on the side of tension disks. Guide thread clockwise between tension disks and wrap clockwise twice before inserting thread end into hole in bobbin. Place bobbin on winder making sure bobbin is fully seated and pressed fully downward. Leave a few inch tail. Create a small amount of slack in the thread line between the tension disks and bobbin (approximately to the edge of the machine or slightly more). While holding the tail and leaving the slack, press the start button. Once 10 or more revolutions of the bobbin have started and secured winding, stop the machine. Trim the tail being held at the bobbin. Press start and resume winding. Machine will automatically shut off when bobbin is full based off of where you have adjusted the inductor at the end of the unit.

- If bobbin has no hole, wrap thread around bobbin clockwise several times and hold tail when pressing start to commence winding. If using this method, it is suggested to stop the machine after the first 20 or so rounds have been wound and trim excess of thread tail.

Step 3: When bobbin automatically stops winding, use the thread cutter located in the center of unit located by the start button.

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